# Feed Rates

¼” 2 Flute End Mill

RPM: 1600

IPR: 0.0027”

IPM: 4.275”

Cut Depth: 0.100”

0.188 Twist Drill

RPM: 1600

IPR: 0.0045”

IPM: 7.218”

¼” Twist Drill

RPM: 1200

IPR: 0.006”

IPM: 7.218”

Spot Drill

RPM: 1600

IPR: 0.0002”

IPM: 0.288”